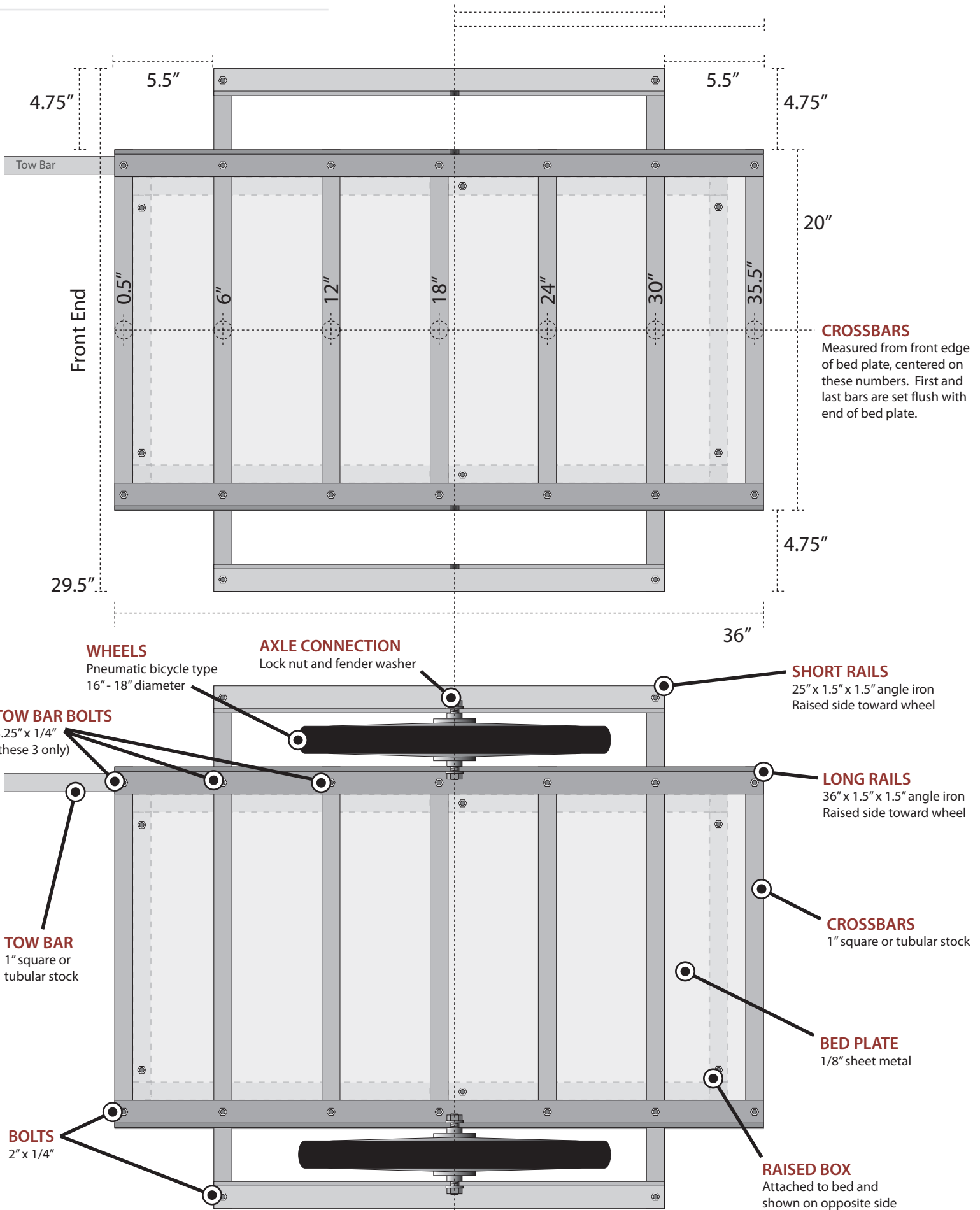
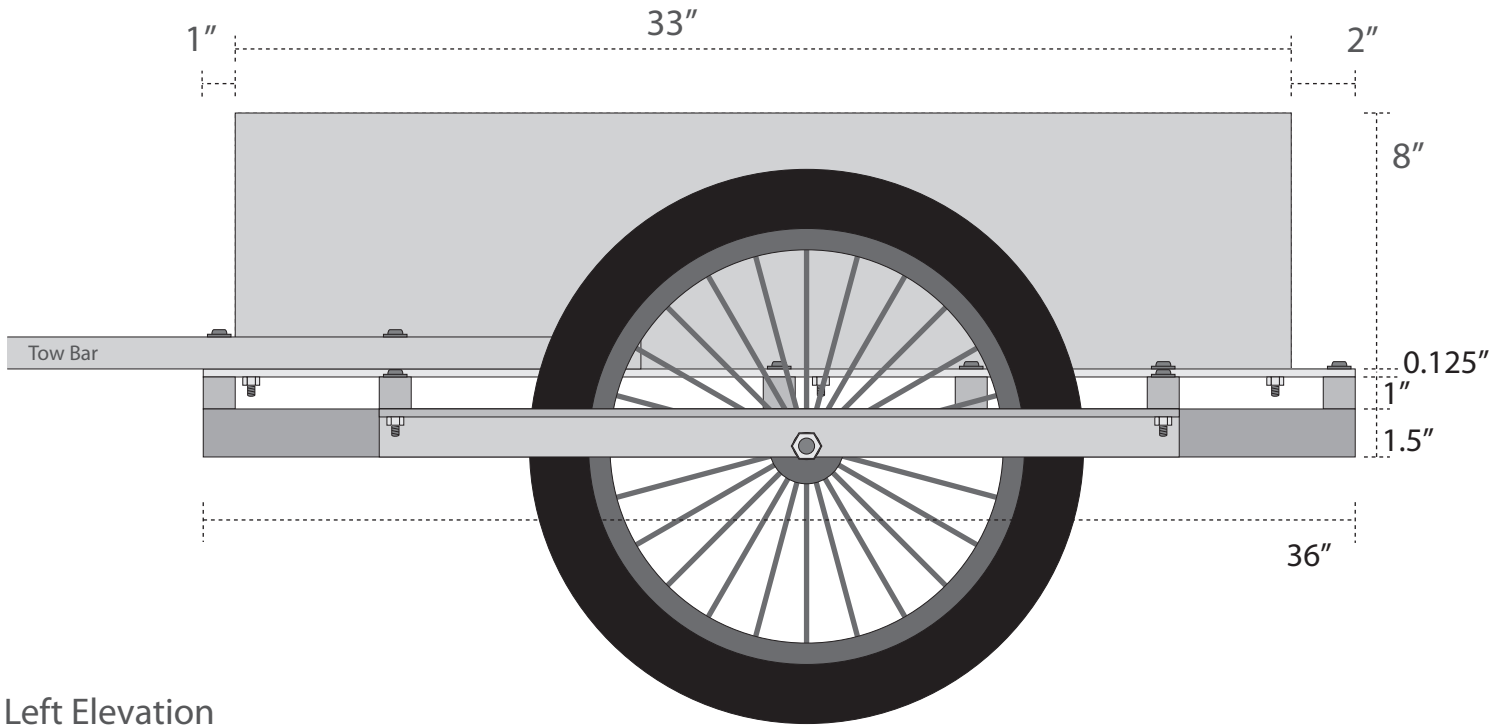




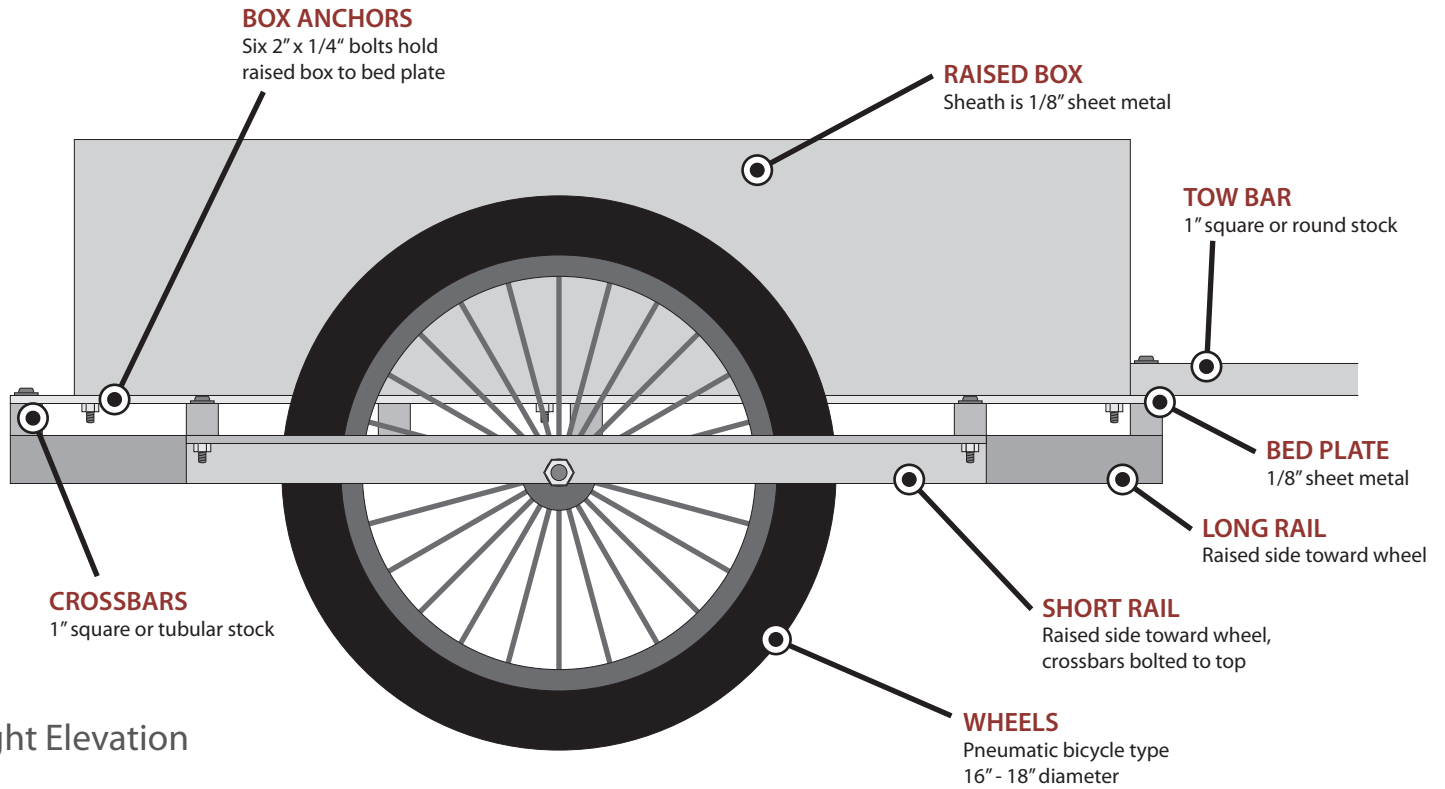
AXLE NOTCHES

Cut 11" from rear end of each short rail
 Cut 16.5" from rear end of each long rail
 Each notch is 0.5" wide by 0.75" deep

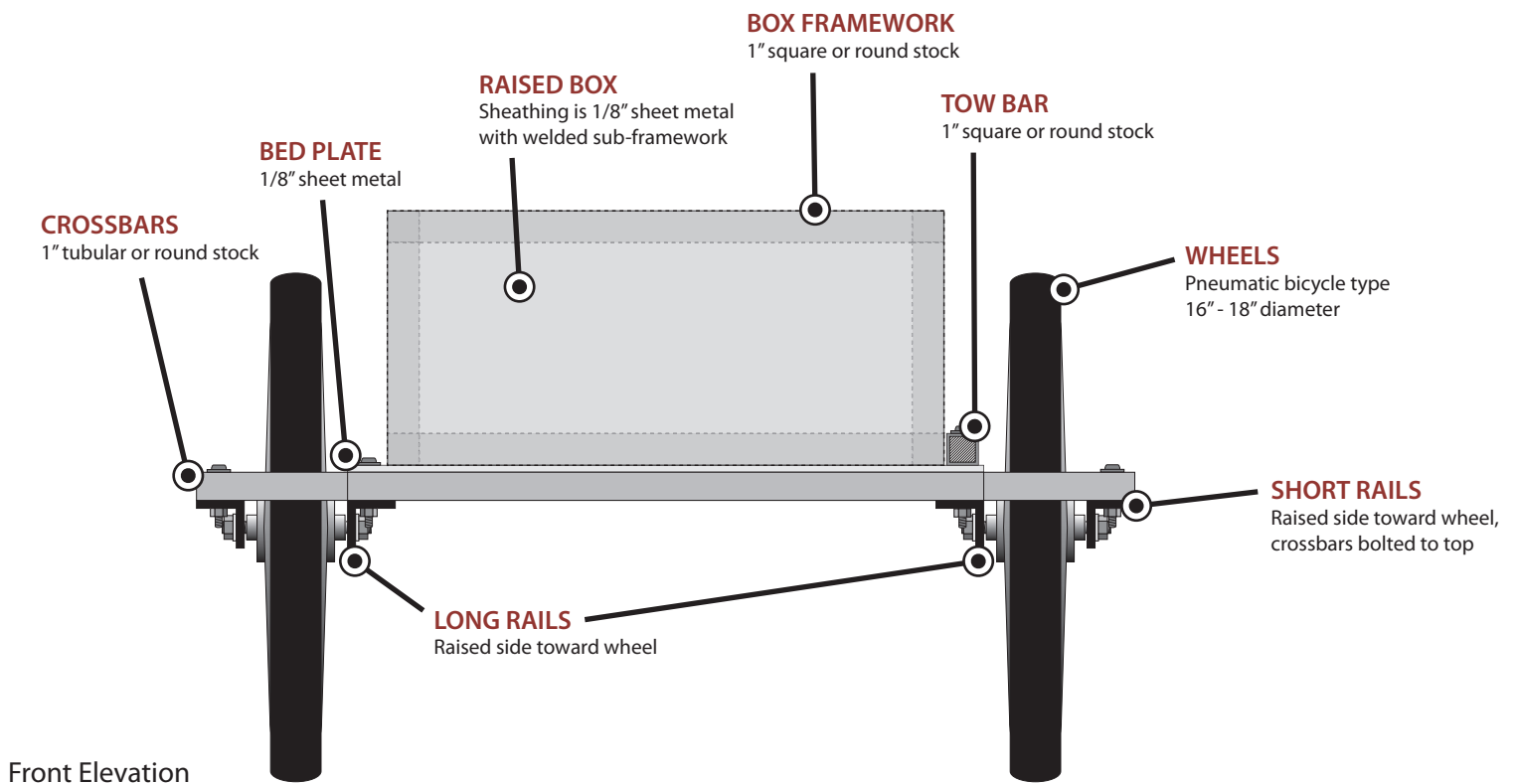
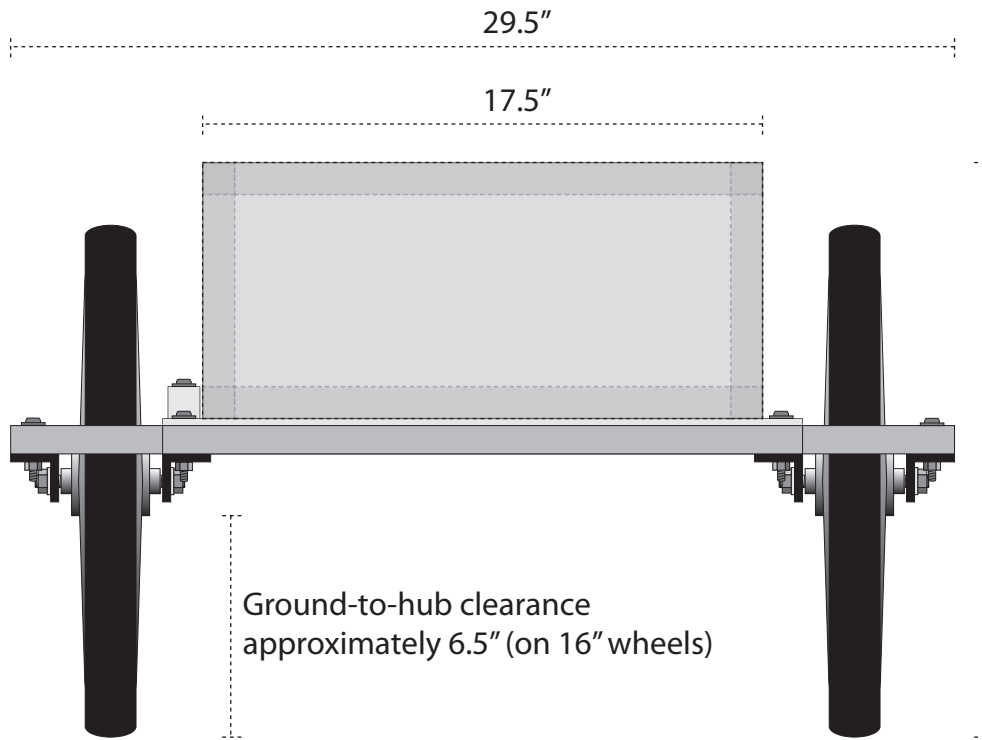




Left Elevation



Right Elevation

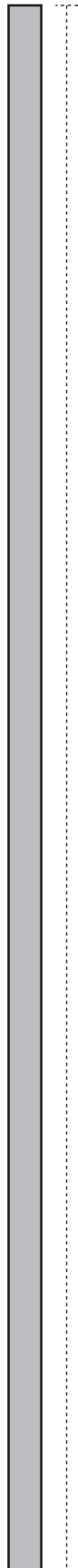




BEFORE

Starting dimensions of stock are noted here

1"



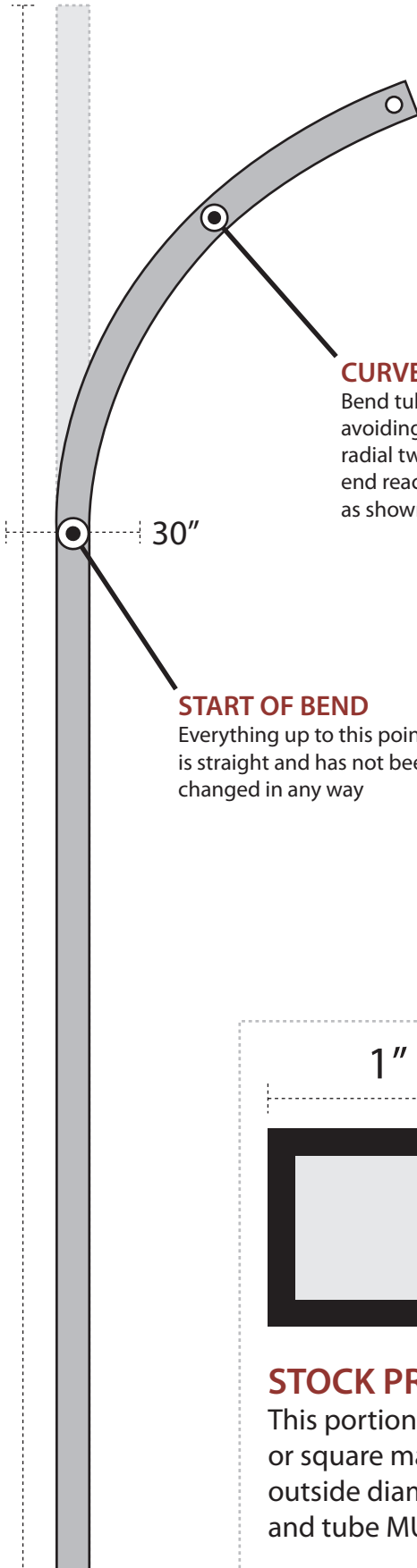
48"

10-11"

3"

AFTER

Proper curve made in stock, also 1/4" hole cut through both sides of tubing 0.5" from top end



CURVE

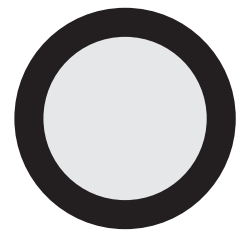
Bend tubing very slowly avoiding unevenness or radial twist, stop when end reaches destination as shown here

START OF BEND

Everything up to this point is straight and has not been changed in any way

1"

1"



STOCK PROFILE AND TYPE

This portion not to scale — either round or square material can be used, however outside diameter must not exceed one inch and tube **MUST NOT** be bendable by hand.